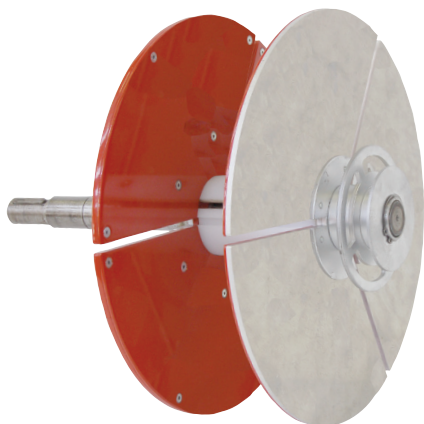


Take-Up & Payoff Accessories

Coiling Heads - For CD Series



OE-400 Series

- Coiling Head with Quick Release
- Expanding fixed core
- Cable Strapping: 3 x 120°

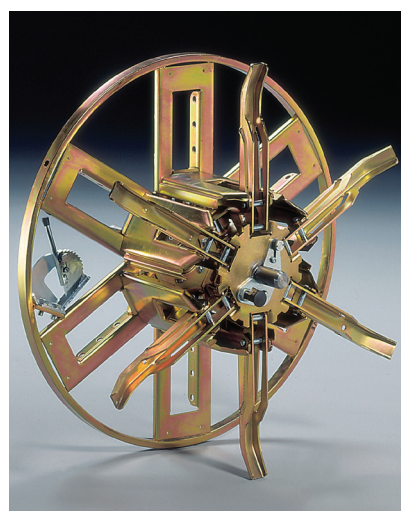
Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Fixed Core (mm)		Wheel Ø (mm)	Coil Weight (kg)
			Ø Pitch 20	Width Pitch 20		
OE-400	250 x 400 x 400	15	80 - 260	40 - 140	400	30



OE Series

- Cylindrically expanding coiling core with 50mm stroke for easy coil extraction
- Possibility to vary coil thickness
- 50mm pitch - 320mm Ø min.

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Internal Core (mm)			Wheel Ø (mm)	Coil (mm)		
			Ø Pitch 50	L = Min.	L = Max.		Ø	Max. RPM	Kg
OE-15	500 x 1000 x 1000	40	320 - 620	115	220	1000	950	220	250
OE-22	650 x 1000 x 1000	42	320 - 620	115	220	1000	950	220	250
OE-40	680 x 1000 x 1000	43	320 - 620	115	220	1000	950	220	250
OE-B15	400 x 1000 x 1000	35	320 - 620	115	220	1000	950	220	250
OE-B24	400 x 1000 x 1000	35	320 - 620	115	220	1000	950	220	250

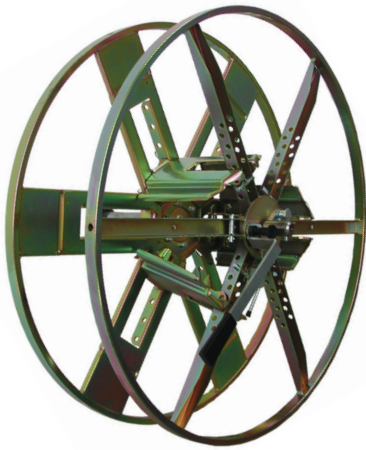


OE-R Series

- Cylindrically expanding core
- Internal Ø: Fixed 320 / 520 or 620mm
- Coil Widths: Fixed 220mm or 100mm
- Outside Ø: 1400mm max.
- Retractable arms for easy coil extraction

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Internal Core (mm)			Wheel Ø (mm)	Coil (mm)		
			Fixed Ø	L = Min.	L = Max.		Ø	Max. RPM	Kg
OE-15-R-10	400 x 1000 x 1000	35	320 / 520	90	200	1000	950	200	250
OE-22-R-10	400 x 1000 x 1000	35	320 / 520	90	200	1000	950	200	250
OE-40-R-10	400 x 1000 x 1000	35	320 / 520	90	200	1000	950	200	250
OE-15-BR-10	400 x 1000 x 1000	35	320 / 520	90	200	1000	950	200	250
OE-2-40-BR-10	400 x 1000 x 1000	35	320 / 520	90	200	1000	950	200	250

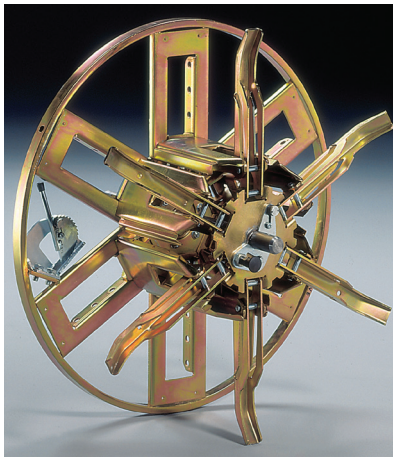
Coiling Heads - For BOB-MAT Series



OE-B Series

- Cylindrically expanding coiling core with 20mm stroke to facilitate coil extraction
- Possibility to vary coil thickness
- 50mm pitch - 320mm \varnothing min.

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Core (mm)			Wheel \varnothing (mm)	Coil (mm)		
			\varnothing	L=Min.	L=Max.		\varnothing	Max. RPM	Kg
OE-B-10	300 x 1000 x 1000	37	320-620	115	220	1000	950	220	250
OE-B-8	300 x 800 x 800	33	320-620	115	220	800	750	220	200

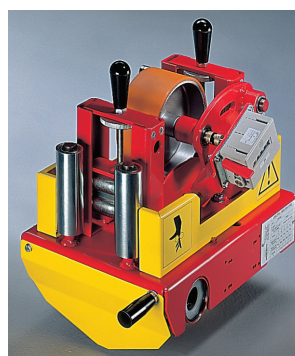


OE-B-R Series

- Cylindrically expanding core
- Fixed inside \varnothing 320mm or 520mm
- Fixed coil widths: 220mm or 100mm
- Retractable arms for coil extension

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Core (mm)			Wheel \varnothing (mm)	Coil (mm)		
			Fixed \varnothing	L=Min.	L=Max.		\varnothing	Max. RPM	Kg
OE-B-R-10	300 x 1000 x 1000	40	320/520	90	200	1000	950	200	250
OE-B-R-8	300 x 800 x 800	40	320	90	200	800	750	200	200

Measuring Devices

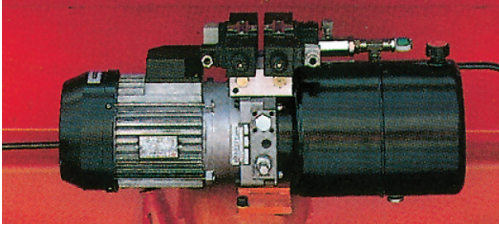


OA-10Q Series

- Measuring Devices
- Cables: 5-60mm \varnothing or 5-100mm \varnothing (approved for 10-80mm \varnothing)
- Self-centering vertical front / back roller guides driven by side-wheel
- Horizontal compression rollers driven by top hand-wheel
- Counter with cm resolution

Order Ref.	Overall Dimensions (L x W x H mm)	Weight (kg)	Cable (mm)		Measurement Type (Counter)	Accuracy (% Max.)
			Min. \varnothing	Max. \varnothing		
OA-10Q-60	400 x 400 x 380	32	5	60	Customer to fit	± 1.5
OA-10Q-100	450 x 400 x 440	35	5	100	Customer to fit	± 1.5
OA-10Q-60-OM-P	640 x 370 x 450	60	5	60	Programmable Counter	± 0.5
OA-10Q-60-OM-N	640 x 370 x 450	60	5	60	Mechanical Counter	± 0.5
OA-10Q-100-OM-P	900 x 400 x 500	85	5	100	Programmable Counter	± 0.5
OA-10Q-100-OM-N	900 x 400 x 500	85	5	100	Mechanical Counter	± 0.5

Electrohydraulic Lifting Device



SE-1

- Electrohydraulic Lifting Device
- Switch operated

Motor Driven Wheels



ER-CA-1 (fits CD Series)

- A.C. Motor Driven Wheel for moving empty machines
- Forward & backward gears
- Movement Speed: 27m/min.

Automatic Layering Systems



SP-08

- Automatic Cable Drive System suitable for 5mm to 100mm Ø
- Lays the cable neatly on the reel
- Quick and easy programming

Electrohydraulic Cutting Device

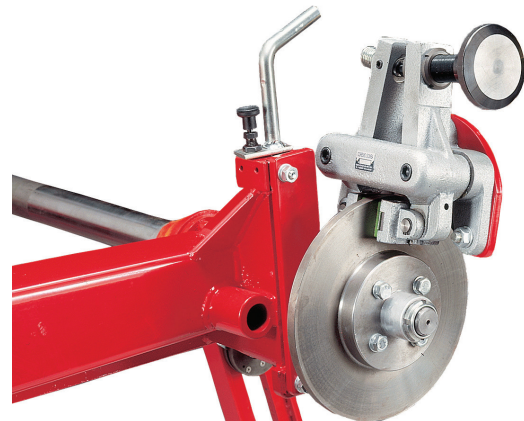


TC-1-60 or TC-1-100

- Electrohydraulic Cutting Device for cable up to 60mm Ø max. (TC-1-60) or 100mm Ø max. (TC-1-100)
- Cuts Steel Wire up to 23mm Ø max.

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)	Cable Ø (mm)	Max. Thrust (kg)	Pressure (Bar)	Steel Wire Ø (mm)
TC-1-60	185 x 84 x 535	30	60	7500	200	23
TC-1-100	210 x 84 x 635	35	100	7500	200	23

Disc Brakes with Calipers



FM-1-250 (for CD15) or FM-1-350 (for CD22 & 40)

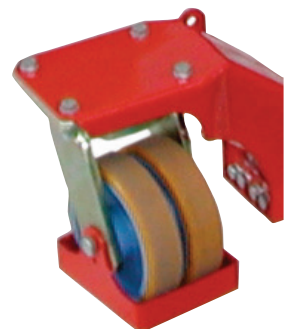
- Disc Brakes with manually adjustable Calipers
- For controlling stretching when unwinding

Pivoted Rear Wheels

RG Series

- Pivoted Rear Wheels available in 3 different sizes

Order Ref.	Dimensions (L x W x H mm)	Weight (kg)
RG-15	360 x 125 x 252	20
RG-22	500 x 150 x 370	30
RG-40	520 x 150 x 390	35



Note: Please contact Techna for a complete list of Take-Up and Payoff Accessories.