

Two-Plane Straightening Configurations

Some products also suffer from cast, twist or inconsistency in the plane perpendicular to the main spool-induced cast. In these cases it is necessary to use two-plane straightening.

In two-plane straightening it is vital that the main cast from the spool is removed prior to tackling other irregularities, using the principles described above. The orientation of the two straighteners will depend on the feed in direction and spool orientation.

There are eight possible configurations as detailed below. If ordering a connected pair of straighteners for two-plane straightening please specify which configuration you require.

VW configurations for all units apart from the RT and RTS Series (see pages 54 and 55)

